



8068 E. Court St.  
Davidson, MI  
48423  
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Crown vinyl window and door products are warranted, subject to conditions and limitations listed herein, to be free from defective workmanship or materials when subject to normal and proper use, for as long as the original purchaser owns and resides in the property in which the products are installed. Products must be properly installed as determined by the manufacturer.

**Vinyl:** Shall not warp, rot, plit, or peel. Application of unapproved chemicals or coating shall void this section of the warranty.

**Glass:** Seal failure: Insulated glass units shall remain free of permanent film formation that substantially obstructs vision through the glass.

Condensation is a naturally occurring phenomenon caused by humidity and temperature

Outside Air Temperature	Inside Relative Humidity for 70% Indoor Air Temperature
-20 degrees F or below	not over 15%
-20 degrees F to -10	not over 20%
-10 degrees F to 0	not over 25%
0 degrees F to 10	not over 30%
10 degrees F to 20	not over 35%
20 degrees F to 40	not over 40%

These humidities are generally considered to be comfortable. Remember, that these relative humidities are for 70 degrees F. For higher inside temperatures, lower humidities are required.

**Hardware:** Shall operate properly and perform those functions for which it was originally designed. Screens, accessories, and window options are covered by individual manufacturer's warranties. Remedies: Upon proof of purchase of Crown products, proof of coverage by this warranty and determination at the sole discretion of Crown Windows, of a valid claim, replacement or repair materials will be supplied free of charge FOB by Crown Windows.

LABOR AND SHIPPING COSTS ARE NOT INCLUDED IN THIS WARRANTY.

**Transferability:** This warranty is transferable under the following terms and conditions. Notification to Crown Windows in writing and receipt of a \$75.00 transfer fee within 30 days of the transfer of ownership of the property in which the warranted products are installed. Upon transfer, the above terms apply except are limited to a period of twenty years from the original date of installation.

**Limitations:** Crown Windows reserves the right to furnish currently available parts in lieu of exact replacement parts. This warranty is limited to owner occupied dwelling units and specifically excludes commercial properties.

NO OTHER WARRANTIES EXPRESSED OR IMPLIED ARE CONVEYED WITH THIS WARRANTY.